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87121

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N900040100

Setup Start *NS1*

Stop *NS2*

Stop *NS2*

Cust Item ID:

Customer:

Reference:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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D350-607-3

100

100

DC

Document Control

DOCUMENT CONTROL

0.00

0.00

Memo

Photocopy bluefile & type labels per PPPD350-607-511 CHG002

0.00

0.00

140

140

Packaging

Packaging

Pick Kit

Memo

150

QC4- 100% Inspect kits for completeness

0.00

150

QC

Quality Control

Memo

0.00

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Item ID: D350-607-511

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Quick Release Basket Mounting Installation

Start Date: 7/10/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 7/10/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Packaging	0.00				Q			
160									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-511								
	Location: <u>BKG 6</u>								
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									

12-10-31

Picklist Print

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Work Order ID: 87121

Parent Item: D350-607-511

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 7/10/12

Required Date: 7/10/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3910-3 Crosstube Lug		Manufactured	No			140	Each	32.0000	4	87670	20		
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SMB

Location Loc Qty Loc Code

st507 32

85694 32

D3984 Rubber Extrusion, Crosstube		Manufactured	No			140	f	209.4840	2	2	20		
--------------------------------------	--	--------------	----	--	--	-----	---	----------	---	---	----	--	--

Qty x 8 SMB
Per Kit 3.0" long

Location Loc Qty Loc Code

ST080 209.484

53707 209.484

D4148-041 Crosstube Lug Assembly, Fwd		Manufactured	No			140	Each	0.0000	1	87545	20		
------------------------------------------	--	--------------	----	--	--	-----	------	--------	---	-------	----	--	--

SMB

D4149-041 Crosstube Lug Assembly, Aft		Manufactured	No			140	Each	11.0000	1	87569	20		
------------------------------------------	--	--------------	----	--	--	-----	------	---------	---	-------	----	--	--

SMB

Location Loc Qty Loc Code

ST468 11

85749 11

AN4-14A Bolt		Purchased	No			140	Each	430.0000	16	122800	20		
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SMB

Location Loc Qty Loc Code

357 1

121349 1

ST357 429

120187 13

120769 1

121068 17

121708 4

122141 394

12/10/26

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Work Order ID: 87121

Parent Item: D350-607-511

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 7/10/12

Required Date: 7/10/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased No

140 Each 1,151.0000

16

16

Nut

122452

JB

33

Sms

Location

Loc Qty

Loc Code

ST300

1151

119075

116

121011

193

121444

691

121652

151

NAS1149F0432P

Purchased No

140 Each 1,006.0000

32

122441

32

JB

31

12/10/26

Washer

Sms

Location

Loc Qty

Loc Code

ST275

1006

121350

15

122151

991